

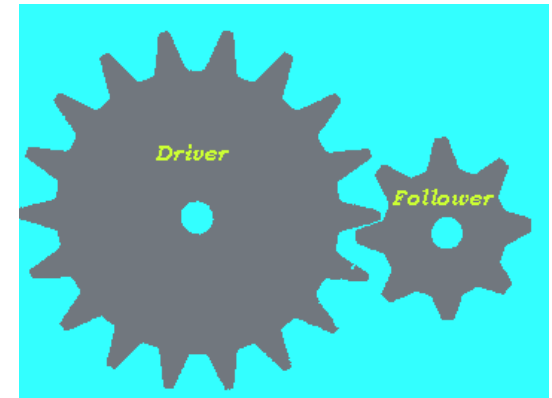
Gear Trains

Gear trains allow you to change the speed or force at which axles rotate or the direction of rotation. There are times when the RPM (revolutions per minute) a motor runs at is not appropriate for the task it is to complete.

Lets apply this;

If I have a gear attached to a motor (DRIVER) with 20 teeth and it is connected to another gear (FOLLOWER) with 5 teeth, I have a gear ratio of 1:4

$$\frac{\text{\# teeth follower}}{\text{\#teeth driver}} = \frac{5}{20} = \frac{1}{4} = 1 : 4$$

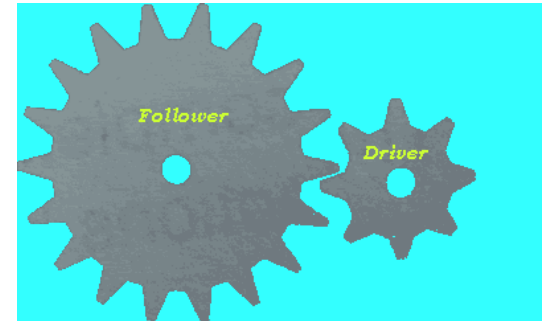


For every 1 time the big gear goes around, the smaller gear goes around 4 times

Gears Trains Continued

On the flip side, If I have a gear attached to a motor (DRIVER) with 5 teeth and it is connected to another gear (FOLLOWER) with 20 teeth, I have a gear ratio of 5:1

$$\frac{\text{\# teeth follower}}{\text{\#teeth driver}} = \frac{20}{5} = \frac{5}{1} = 5 : 1$$

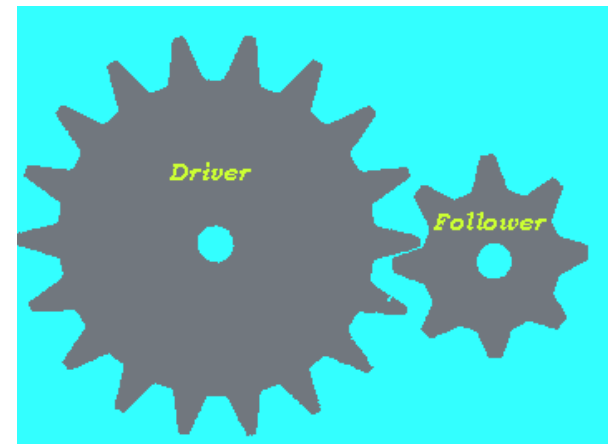
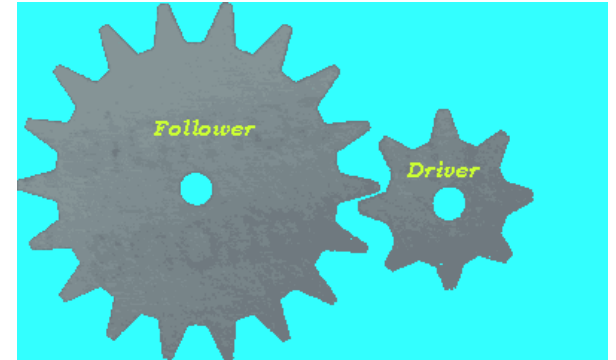


For every 5 time the little gear goes around, the bigger gear goes around 1 times.

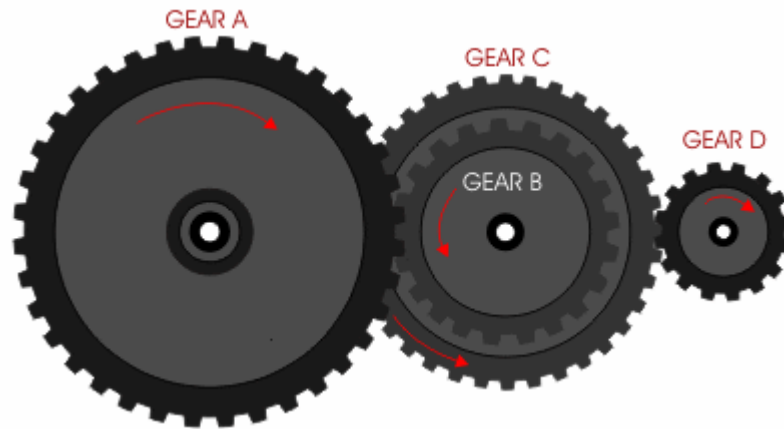
Gears Continued

To sum up a simple gear train;

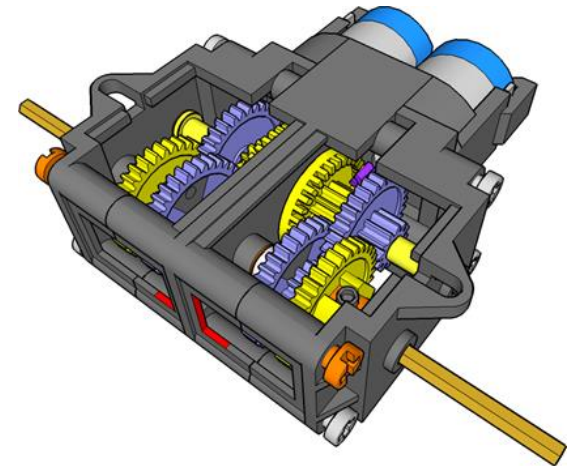
- IF the driver gear has less teeth than the follower gear, then the speed of the follower is **SLOWER**.
- IF the driver gear has more teeth than the follower gear, then the speed of the follower is **FASTER**.



Compound Gear Trains



A compound gear train consists of two gear trains (gear A/B and gear C/D) that are joined together. Notice how gears B and C are joined together on the same shaft. By doing this, you can configure different gear ratios.



Note: you can get a much higher or lower gear ratio with COMPOUND GEAR TRAINS!!!!

Compound Gear Trains

In the example to the right;

Gear A has 40 teeth

Gear B has 20 teeth

Gear C has 30 teeth

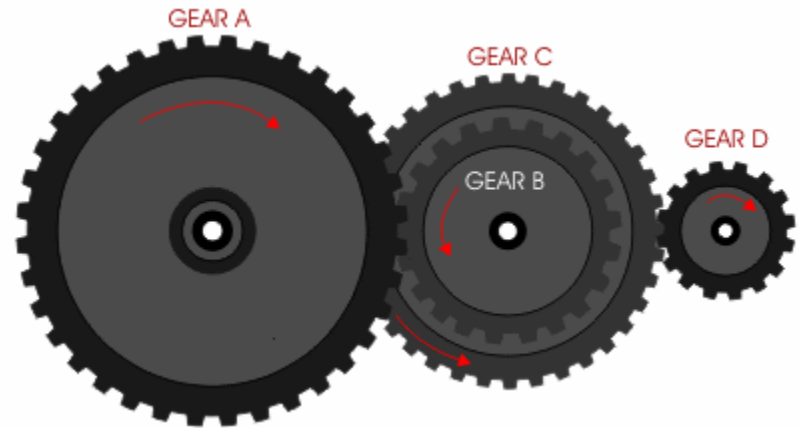
Gear D has 15 teeth

Gear Train A/B has a ratio of 1:2

$$\frac{\text{\# teeth follower (B)}}{\text{\#teeth driver (A)}} = \frac{20}{40} = \frac{1}{2}$$

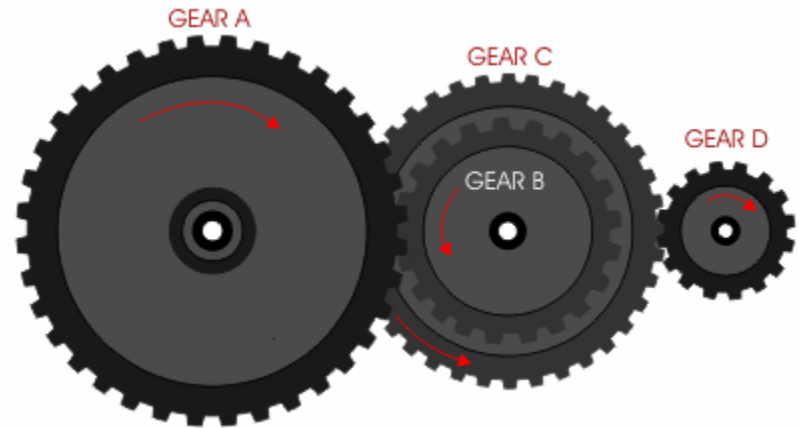
Gear Train C/D has a ratio of 1:2

$$\frac{\text{\# teeth follower}}{\text{\#teeth driver}} = \frac{15}{30} = \frac{1}{2}$$



Compound Gear Trains

You now have the 2 gear ratios figured out. To find the **final** gear ratio you simply multiply the ratios together;



$$\text{Gear Ratio} = \frac{\# \text{ teeth on gear B}}{\# \text{ teeth on gear A}} \times \frac{\# \text{ teeth on gear D}}{\# \text{ teeth on gear C}}$$

$$\text{Gear Ratio} = \frac{20}{40} \times \frac{15}{30} = 1/4$$

The final gear ratio is 1:4 which means for every **ONE** time **gear A** goes around, **gear B** goes around 4 times

Compound Gear Trains

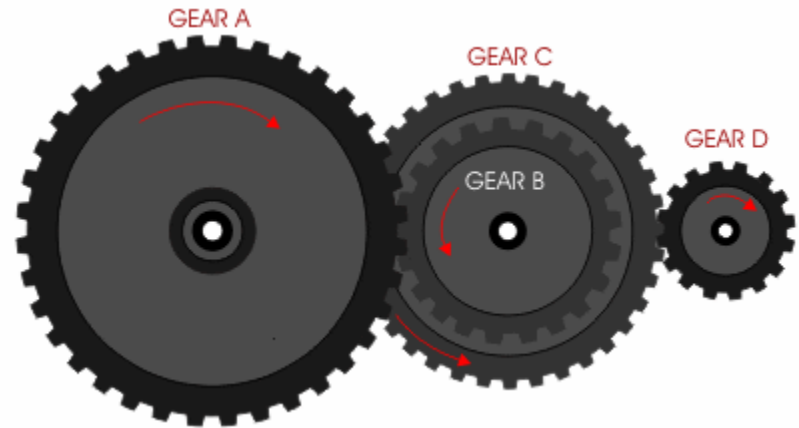
In the example to the right, if;

Gear A has 10 teeth

Gear B has 50 teeth

Gear C has 20 teeth

Gear D has 80 teeth



What is the gear ratio?

$$\text{Gear Ratio} = \frac{\# \text{ teeth on gear B}}{\# \text{ teeth on gear A}} \times \frac{\# \text{ teeth on gear D}}{\# \text{ teeth on gear C}}$$

$$\text{Gear Ratio} = \frac{50}{10} \times \frac{80}{20} = 20/1 \text{ or } 20:1$$

Calculating the Speed of a vehicle

There are times you may want to know how fast a vehicle is moving or more importantly how fast it WILL move before building it. Using some simple math you can calculate this factor before you start building a robot.

If a VexIQ motor runs at 120 rpm (revolutions per minute) @100% and I have a wheel diameter of 63.7mm, how far will I travel in 1 minute?

Circumference of wheel (πd)

$$C = 3.14 * 63.7\text{mm}$$
$$C = 200.12\text{mm}$$

Distance travelled in ONE minute?

$$\text{Dist} = \text{rpm} \times \text{Circumference}$$
$$\text{Dist} = 120\text{rpm} * 200.12\text{mm} = 24014\text{mm}/\text{min}$$

In Meters/minute?

$$\text{Dist} = \text{mm travelled in a minute} / 1000\text{mm}$$
$$\text{Dist} = 24014\text{mm}/1000\text{mm} = 24\text{m}/\text{min}$$

In Meters/Second?

$$\text{Dist} = 24\text{m}/\text{minute}$$
$$\text{Dist} = \frac{24\text{m}/\text{min}}{60\text{s}} = .4\text{m}/\text{s} \quad (\text{example on court})$$

In km/h

$$\text{Speed (km/h)} = 24\text{m}/\text{min} / 1000\text{m} = .024\text{km}/\text{m}$$
$$= .024\text{km}/\text{min} * 60\text{min}$$
$$= 1.44\text{km}/\text{hour}$$

Calculating the Speed a vehicle Continued (with gearing)

A Vex motor runs at 120 rpm (revolutions per minute) and I have a wheel diameter of 63.7mm, how fast am I travelling in m/sec, IF there is a gear ratio to 5:1?

FIRST, Find RPM at wheels

$$\frac{\text{motor RPM}}{\text{Gear Ratio}} = \frac{120\text{rpm}}{\frac{5}{1}} = 120\text{rpm} * \frac{1}{5} = 24\text{rpm}$$

Circumference of wheel (πd)

$$C = 3.14 * 63.7\text{mm} = 200.12\text{mm}$$

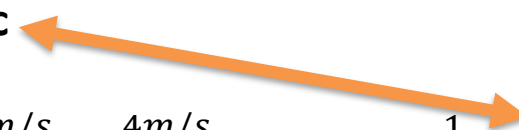
Distance travelled in ONE minute?

$$\begin{aligned} &\text{RPM} * \text{circumference} \\ &24\text{rpm} * 200.12\text{mm} = 4802.88\text{mm}/\text{min} \end{aligned}$$

Convert to m/sec

$$\begin{aligned} &4802.88\text{mm}/1000\text{mm} = 4.803\text{m}/\text{min} \\ &= 4.803\text{m}/\text{min} \div 60 \text{ seconds} \\ &= .08\text{m}/\text{sec} \end{aligned}$$

Alternately – If you already know the speed the wheel is going in m/s (previous slide .4m/s), then simply divide the speed by the gear ratio

$$\frac{\text{wheel speed m/s}}{\text{Gear Ratio}} = \frac{.4\text{m/s}}{\frac{5}{1}} = .4\text{m/s} * \frac{1}{5} = .08\text{m/s}$$


Calculating the Speed a vehicle Continued (with gearing)

A Vex motor runs at 120 rpm (revolutions per minute) and I still have a wheel diameter of 63.7mm, how fast am I travelling in m/sec, IF there is a gear ration to 1:15?

$$\frac{\text{wheel speed m/s}}{\text{Gear Ratio}} = \frac{.4\text{m/s}}{\frac{1}{15}} = .4\text{m/s} * \frac{15}{1} = 6\text{m/s}$$

$$\begin{aligned}\text{Speed (km/h)} &= 6\text{m/s} * 60 \text{ seconds} = 360\text{m/min} \\ &= 360\text{m}/1000\text{m} = .36\text{km/m} \\ &= .36\text{km} * 60\text{min} \\ &= 21.6\text{km/h}\end{aligned}$$

Is there enough Torque in the motors to do this though???

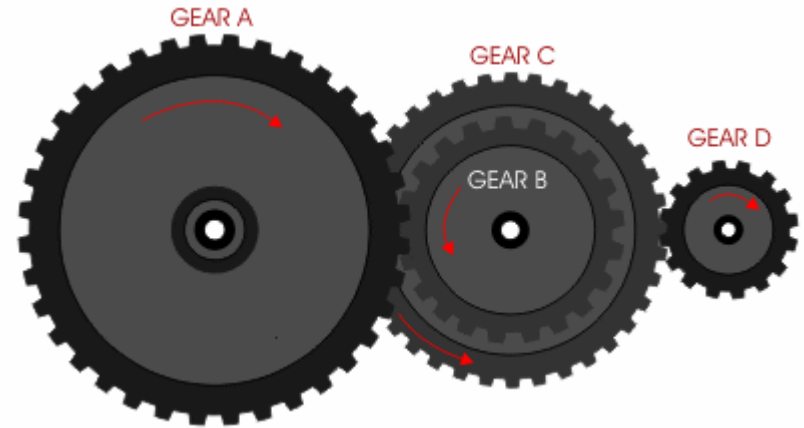
Gear Ratio Lab #1

You and ONE partner are to build a compound gear box as a lab. The gear box will consist of a single driver motor and a wheel as the output

Equipment:

- A single motor as the driver
- 2 - 12 tooth gears (**driver gear A** and gear C)
- 1 - 36 tooth gear (gear B)
- 1 - 60 tooth gear (gear D)
- A single small vex wheel as the output
- Any other vex parts for structural building

(Marks are given for build quality)



Procedure:

1. Calculate the gear ratio on paper. What is it?
2. How far should it travel in 1minute?
3. How fast is it going in m/sec?
4. Build the lab
5. Prove to the teacher that it works and show the math

Marking	
Correct math	/2
Works and quality	/3
Total	/5

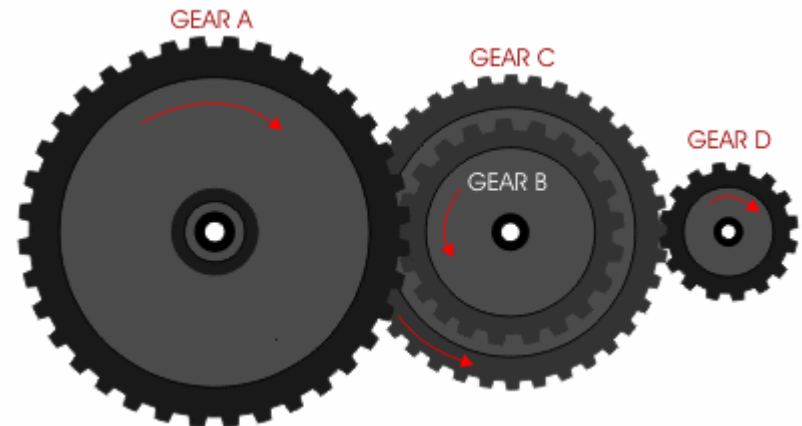
Gear Ratio Lab #2

You and the same partner are to build another compound gear box as a lab. This time the gear ratio will be **1:75**

Equipment:

- A single 120RPM Vex motor as the driver
- A single small Vex wheel as the output
- Several gears of various sizes
- Any other vex parts for structural building

(Marks are given for build quality)



Procedure:

1. Which gears did you use (Driver A, B, C, D, E,F), ?
2. How far would it go in 1 minute
3. How fast is it travelling in Km/h?
4. Build the lab
5. Prove to the teacher that it works and show the math

Marking	
Correct math	/2
Works and quality	/3
Total	/5

Mechanical/Gear/Force Assignment

- Build a robot that can **PUSH** as much weight as possible
- The robot must not exceed 10" wide x 10" long x 5" tall
- You are limited to 2 motors & 4 wheels
- The robot must **NOT** move slower than 1cm per second.
(.01m/s)
- Motors are 120rpm